

SMART STEP TWIST DRILL BIT ASSORTMENT HSS



Art. No. 624.930001

High-performance drill with unique SMART STEP technology. For high-precision, circular through holes for handguided use in steel up to 1000 N/mm², aluminium, plastic, non-ferrous metals, hardwood and softwood.

Features:

- Stepped drill bit tip geometry (from dia. 2.5 mm)
- Precise circular holes without centre-punching
- Extremely convenient drilling
- Saves pre-drilling, precise spot drilling without running off centre
- Angled drilling possible
- Simple core drilling or enlarging an existing drill hole
- Perfect for drilling out rivets
- Ideal for window construction
- Significantly quicker than conventional twist drills bits
- Tri-shank (dia. 4mm) for optimum power transmission

Details / Applications:

- Perfect for rivet holes; drilling sheet metal or thin-walled profile materials (e.g. aluminium/window profiles)
- Ideal for high-precision, comfortable and fast work in solid material (e.g. in steel up to a strength of 1000 N/mm² aluminium and plastics)



CONTENTS FOR ART. NO. 624.930001

Designation	Art. No.	Qty.
Twist drill HSS DIN 338 SMART STEP 1 mm	624.930100	1
Twist drill HSS DIN 338 SMART STEP 1.5 mm	624.930150	
Twist drill HSS DIN 338 SMART STEP 2.0 mm	624.930200	
Twist drill HSS DIN 338 SMART STEP 2.5 mm	624.930250	
Twist drill HSS DIN 338 SMART STEP 3.0 mm	624.930300	
Twist drill HSS DIN 338 SMART STEP 3.5 mm	624.930350	
Twist drill HSS DIN 338 SMART STEP 4.0 mm	624.930400	
Twist drill HSS DIN 338 SMART STEP 4.5 mm	624.930450	
Twist drill HSS DIN 338 SMART STEP 5.0 mm	624.930500	
Twist drill HSS DIN 338 SMART STEP 5.5 mm	624.930550	
Twist drill HSS DIN 338 SMART STEP 6.0 mm	624.930600	
Twist drill HSS DIN 338 SMART STEP 6.5 mm	624.930650	
Twist drill HSS DIN 338 SMART STEP 7.0 mm	624.930700	
Twist drill HSS DIN 338 SMART STEP 7.5 mm	624.930750	
Twist drill HSS DIN 338 SMART STEP 8.0 mm	624.930800	
Twist drill HSS DIN 338 SMART STEP 8.5 mm	624.930850	
Twist drill HSS DIN 338 SMART STEP 9.0 mm	624.930900	
Twist drill HSS DIN 338 SMART STEP 9.5 mm	624.930950	
Twist drill HSS DIN 338 SMART STEP 10.0 mm	624.931000	

Number of pieces in assortment / set	19 Pcs
Surface	Multiple refined
Standard / drilling depth	DIN 338/5xD

Related products use Cut + Cool - **893.050004**

